

## Installation instructions

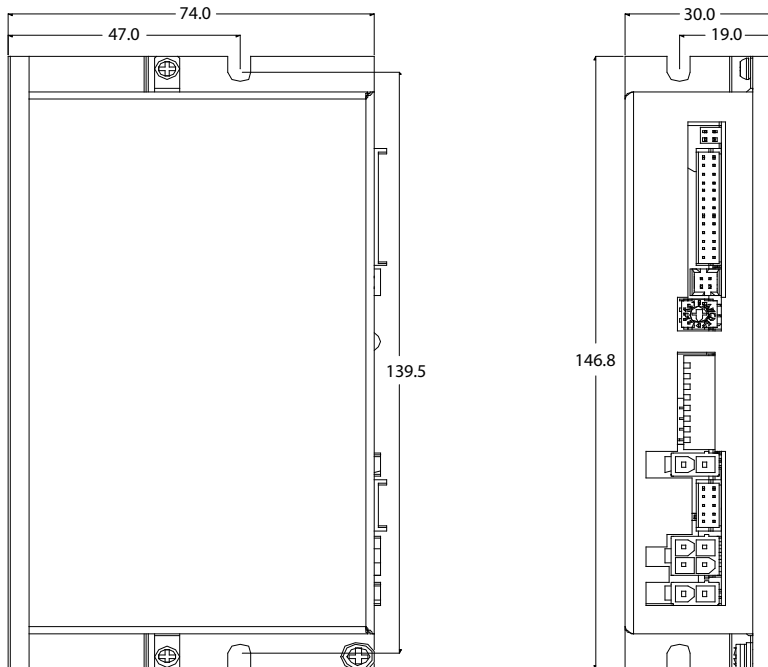
**i** Refer to installation use and maintenance manual for more information.  
Available user manual at link <http://www.everelettronica.it/manhw.html>



## 2 phase bipolar stepper drive technical data:

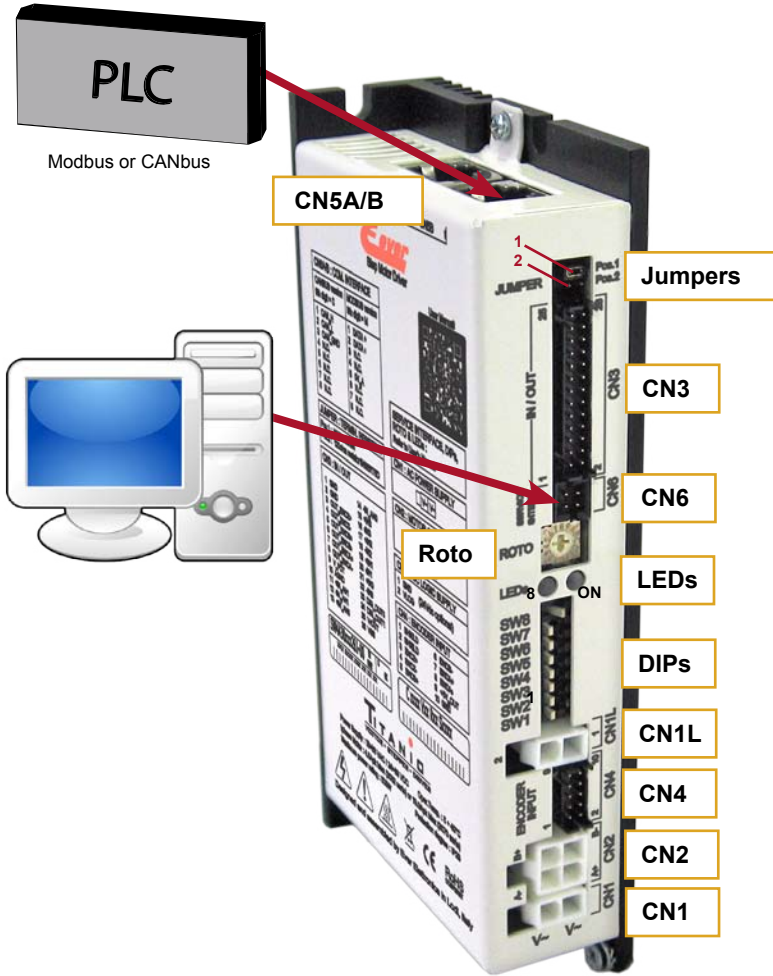
- AC power supply : 18 ÷ 56 Vac
- DC logic supply : 24 Vdc (optional)
- Phase current : up to 4,5 Apeak (SW4A3032 serie) or up to 10 Apeak (SW4A3070 serie)
- Chopper frequency: ultrasonic 40KHz
- Stepless Control Technology (65536 position per turn)
- Protections against : over current, over/under voltage, overheating, short circuit between motor phase-to-phase and phase-to-ground
- Modbus (SW4A30xxM261-00) or Canbus (SW4A30xxC261-00) communication interfaces
- Encoder input (not isolated): 5V Differential (RS422) or 5V Single-Ended (TTL/CMOS) incremental encoder
- Encoder output (not isolated): 5V Differential (RS422)
- Service SCI interface for programming and real time debugging
- 4 digital inputs (opto-coupled)
- 2 digital outputs (opto-coupled)
- 2 analog inputs
- Dimensions : 146,8 x 74 x 30 mm (without connectors)
- Protection degree : IP20
- Pollution degree : 2
- Category C3 following standard EN 61800-3
- Working temperature 5°C ÷ 40°C ; Storage temperature -25°C ÷ 55°C
- Humidity : 5% ÷ 85% not condensing

## Mechanical data



# System connections

Connectors:



# System connection

## CN1: Power supply

2 positions, pitch 4.2mm double row, PCB header connector

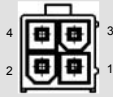
CN1.1	ACin	PWR_IN	AC power supply input
CN1.2	ACin	PWR_IN	AC power supply input



## CN2: Motor connection

4 positions, pitch 4.2mm double row, PCB header connector

CN2.1	B/	PWR_OUT	Motor output phase B/
CN2.2	A	PWR_OUT	Motor output phase A
CN2.3	B	PWR_OUT	Motor output phase B
CN2.4	A/	PWR_OUT	Motor output phase A/



## CN1L: Logic supply

2 positions, pitch 4.2mm double row, PCB header connector

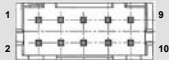
CN1L.1	GND	PWR_IN	Negative DC logic supply input
CN1L.2	VLOG	PWR_IN	Positive DC logic supply input



## CN4: Encoder input connection

10 positions, pitch 2mm double row, PCB header connector

CN4.1	SHIELD	/	Cable shield connection
CN4.2	SHIELD	/	Cable shield connection
CN4.3	ENCZ+	DIG_IN	Encoder Zero input positive
CN4.4	ENCZ-	DIG_IN	Encoder Zero input negative
CN4.5	ENCB+	DIG_IN	Encoder phase B input positive
CN4.6	ENCB-	DIG_IN	Encoder phase B input negative
CN4.7	ENCA+	DIG_IN	Encoder phase A input positive
CN4.8	ENCA-	DIG_IN	Encoder phase A input negative
CN4.9	+5V	PWR-OUT	+5Vdc power supply output
CN4.10	GND	PWR-OUT	Negative side of supply



## CN5A e CN5B: CANbus interface ("C" version)

RJ45, 8 positions shielded, PCB header connector

CN5.1	CAN_H	DIGITAL_I/O	Bus line dominant HIGH
CN5.2	CAN_L	DIGITAL_I/O	Bus line dominant LOW
CN5.3	CAN_GND	PWR_OUT	Signal ground
CN5.4	N.C.	---	Not connected
CN5.5	N.C.	---	Not connected
CN5.6	N.C.	---	Not connected
CN5.7	N.C.	---	Not connected
CN5.8	N.C.	---	Not connected



## CN3: Inputs and outputs

26 positions, pitch 2mm double row, PCB header connector

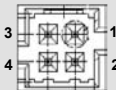
CN3.1	GND	PWR_OUT	Reference ground for encoder
CN3.2	GND	PWR_OUT	Reference ground for encoder
CN3.3	OUT_ENCZ+	DIG_OUT	Encoder Zero output positive
CN3.4	OUT_ENCZ-	DIG_OUT	Encoder Zero output negative
CN3.5	OUT_ENCB+	DIG_OUT	Encoder phase B output positive
CN3.6	OUT_ENCB-	DIG_OUT	Encoder phase B output negative
CN3.7	OUT_ENCA+	DIG_OUT	Encoder phase A output positive
CN3.8	OUT_ENCA-	DIG_OUT	Encoder phase A output negative
CN3.9	V_POT	PWR_OUT	Voltage supply output for potentiometer
CN3.10	AGND	PWR_OUT	Output negative reference for potentiometer
CN3.11	+IN_AN1	AN_IN	Analog input 1 positive side
CN3.12	-IN_AN1	AN_IN	Analog input 1 negative side
CN3.13	+IN_AN0	AN_IN	Analog input 0 positive side
CN3.14	-IN_AN0	AN_IN	Analog input 0 negative side
CN3.15	+IN3	DIG_IN	Digital input 3 positive side
CN3.16	-IN3	DIG_IN	Digital input 3 negative side
CN3.17	+IN2	DIG_IN	Digital input 2 positive side
CN3.18	-IN2	DIG_IN	Digital input 2 negative side
CN3.19	+IN1	DIG_IN	Digital input 1 positive side
CN3.20	-IN1	DIG_IN	Digital input 1 negative side
CN3.21	+IN0	DIG_IN	Digital input 0 positive side
CN3.22	-IN0	DIG_IN	Digital input 0 negative side
CN3.23	DIG_OUT0	DIG_OUT	PNP digital output OUT0
CN3.24	DIG_OUT1	DIG_OUT	PNP digital output OUT1
CN3.25	V-OUT	PWR_IN	24Vdc supply for digital output
CN3.26	VSS	PWR_IN	Negative input supply for digital output



## CN6: Service SCI interface

4 positions, pitch 2mm double row, PCB header connector

CN6.1	TX/RX	Transmit / Receive Line	
CN6.2	DE/RE	Drive Enable Negated / Receive Enable	
CN6.3	+5V	+5V power out	
CN6.4	GND	DNG power out	



## CN5A e CN5B: Modbus interface ("M" version)

RJ45, 8 positions shielded, PCB header connector

CN5.1	Data +	DIGITAL_I/O	Positive RS485 signal
CN5.2	Data -	DIGITAL_I/O	Negative RS485 signal
CN5.3	N.C.	---	Not connected
CN5.4	N.C.	---	Not connected
CN5.5	0V_A	PWR_OUT	Signal ground
CN5.6	N.C.	---	Not connected
CN5.7	N.C.	---	Not connected
CN5.8	N.C.	---	Not connected




## Dip-Switches and Jumper settings

Node ID selection							
SW2	SW3	SW4	SW5	SW6	SW7	SW8	Node ID#
OFF	OFF	OFF	OFF	OFF	OFF	OFF	Not allowed
OFF	OFF	OFF	OFF	OFF	OFF	ON	1 (default)
OFF	OFF	OFF	OFF	OFF	ON	OFF	2
OFF	OFF	OFF	OFF	OFF	ON	ON	3
OFF	OFF	OFF	OFF	ON	OFF	OFF	4
OFF	OFF	OFF	OFF	ON	OFF	ON	5
OFF	OFF	OFF	OFF	ON	ON	OFF	6
OFF	OFF	OFF	OFF	ON	ON	ON	7
...	...	...	...	...	...	...	...
ON	ON	ON	ON	ON	ON	ON	127

U0 Software defined	
SW1	
ON	
OFF	X (default)


Jumpers	
Position	Termination resistor
1	120 ohm resistor NOT inserted (default)
2	120 ohm resistor INSERTED

 **NOTE:** the device reads the Dip-Switches only during the power up.  
If it's necessary a setting change, shut down the system, change the settings and start up the system again to make the changes operating.

















## Roto-Switches settings


Modbus version			
Position	Baud rate	Position	Option
0	115200	8	Reserved
1 (default)	57600	9	Reserved
2	38400	A	Reserved
3	19200	B	Reserved
4	9600	C	Reserved
5	4800	D	Reserved
6	2400	E	Reserved
7	1200	F	Reserved

CANbus version			
Position	Baud rate	Position	Option
0	1M	8	Reserved
1 (default)	500K	9	Reserved
2	250K	A	Reserved
3	125K	B	Reserved
4	100K	C	Reserved
5	50K	D	Reserved
6	50K	E	Reserved
7	50K	F	Reserved

 **NOTE:** the device reads the Roto-Switches only during the power up.  
If it's necessary a setting change, shut down the system, change the settings and start up the system again to make the changes operating.

## Working Status (Led)

Visualization status		Description
1	 Green ON	Bus status 'Operational' (CANopen) or Communication Active with Master (Modbus)
2	 Green Blinking (1s)	Bus status 'Pre-Operational' (CANopen) or No-Communication with Master (Modbus)
3	 Blue ON	Error: connect with Service SCI kit and check with software
4	 Blue ON and Yellow ON	Drive in boot mode. A new firmware should be downloaded to drive
5	 Blue ON and Yellow Blinking (200ms)	Firmware update in progress. Do not power off the drive until the update process is completed
6	 Blue ON Red Blinking (200ms)	Initialization phase. Should last few seconds. While in this condition the drive is not fully operational
7	 Yellow ON Red OFF Blue OFF	Missing setting of Inominal
8	 Yellow Blinking (200ms) Red OFF Blue OFF	Warning : connect with Service SCI kit and check with software
9	 Red ON	Protection: Motor is in open phase condition
10	 Red Blinking (200ms)	Current protection
11	 Red ON (1sec) + Yellow 1 Blink	Overvoltage protection
12	 Red ON (1sec) + Yellow 2 Blink	Undervoltage protection
13	 Red ON (1sec) + Yellow 3 Blink	Thermal protection
14	 Red ON (1sec) + Yellow 4 Blink	Motor Feedback Error
15	 Red ON (1sec) + Yellow 6 Blink	Motor Current Regulation is out of range
16	 Red ON (1sec) + Yellow 7 Blink	eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings)

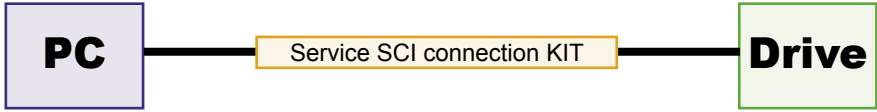
 **NOTE:** Drive could be considered in a correct status if leds Red, Yellow and Blue are all OFF. In general:

- Led Blue indicates a software internal fault or a non-operative condition
- Led Red indicates an alarm or a drive protection
- Led Yellow indicates a warning

## Service SCI connection



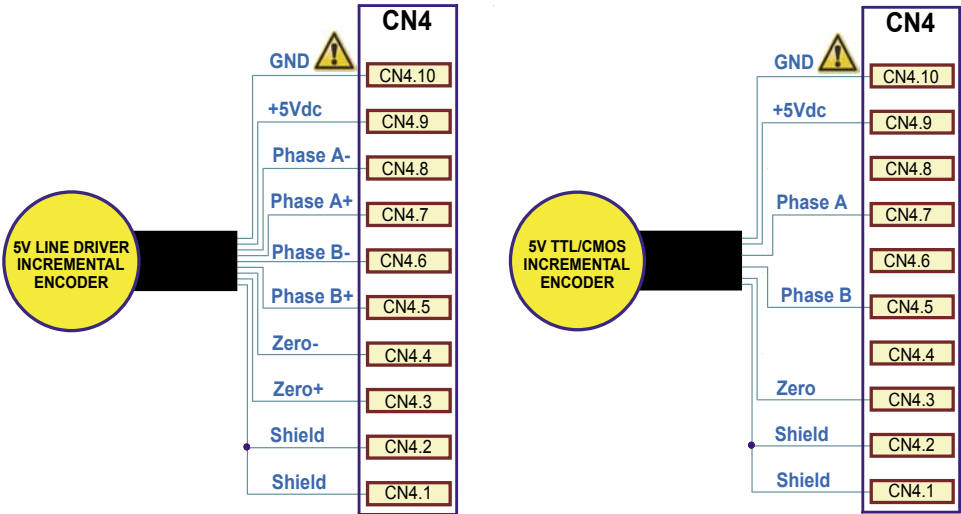
This connection is only possible with hardware and software provided by Ever.  
Kit code: SW4\_SERV00-SL or SW4-SERV00-EE.



## Encoder input connection

Electrically NOT-isolated digital inputs :

- Differential 5Vdc that meet the RS422 standard
- Single-Ended 5Vdc TTL/CMOS



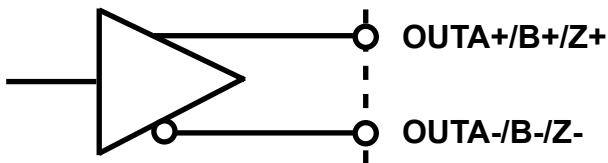
Maximum supply current 100 mA.



GND is internally in common with power ground, this is potentially dangerous. Take all necessary measures to avoid possible contacts in the final installation.

## Encoder output connection

Differential 5Vdc (electrically NOT-isolated) digital inputs that meet the RS422 standard.



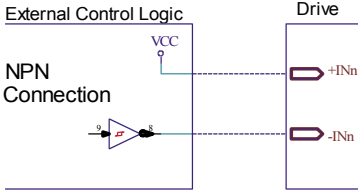
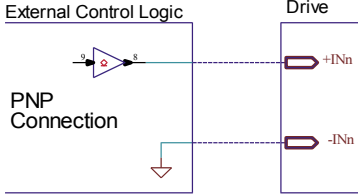
GND is internally in common with power ground, this is potentially dangerous. Take all necessary measures to avoid possible contacts in the final installation.

## Digital inputs connection

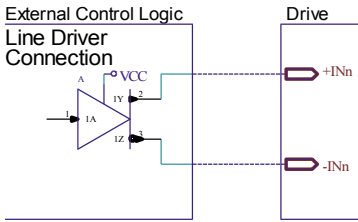


Differential PNP, NPN and Line Driver type.

### 3.3 - 24V INPUT



### 2 - 24V INPUT



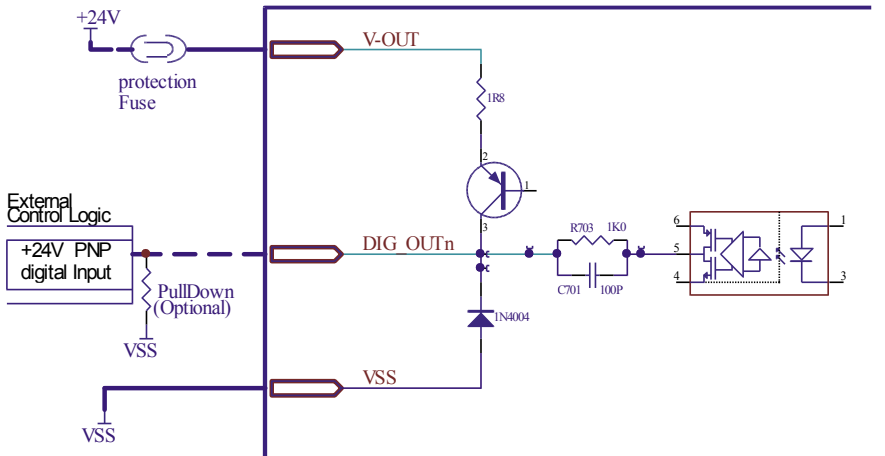
Characteristics	MIN.	MAX.	Unit
Supply voltage	2 <sup>(1)</sup>	24	Vdc
Inputs frequency	--	1	Mhz
Threshold switching voltage	1.61 <sup>(1)</sup>	--	Vdc
Current at 2 Vdc	--	2.53	mA
Current at 3.3 Vdc	--	5.84	mA
Current at 5 Vdc	--	6.28	mA
Current at 24 Vdc	--	8.75	mA

*(1) N.B.: it's recommended to use 24 Vdc digital inputs only in differential Line-Driver configuration to have more noise immunity.*

## Digital outputs connection



Digital outputs are PNP with  $V_{OUTmax} = 24$  Vdc,  $I_{OUTmax} = 100$  mA,  $F_{max} = 500$  KHz.

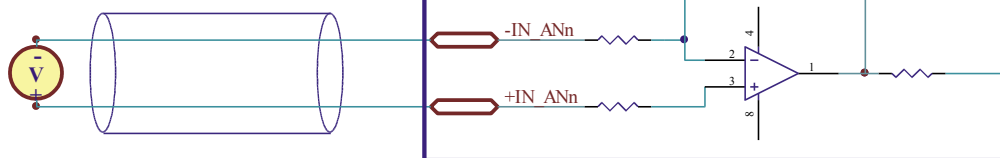


## Analog inputs connection

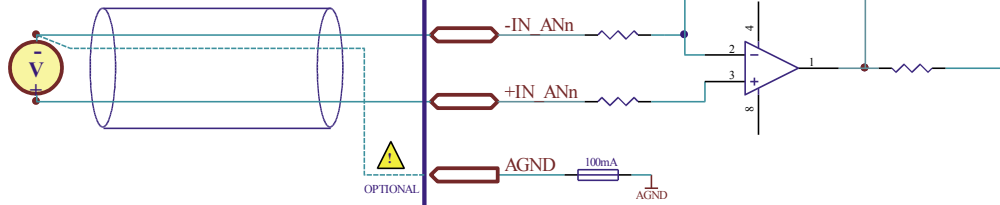
**i** The resolution of the analog inputs depends from the type of the connection which could be defined by software: differential or potentiometer.

### DIFFERENTIAL CONNECTION

**+/- 10V connection**



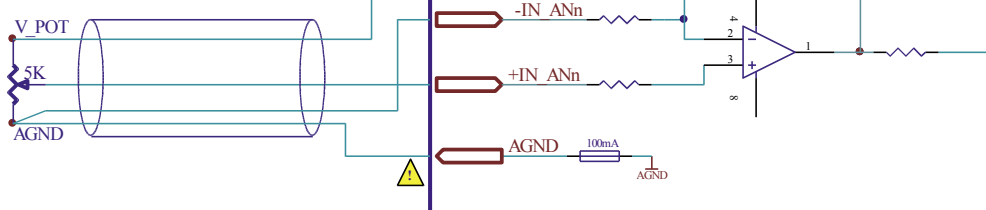
**0-10V / 1-5V connection**



**!** The connection from an external reference and  $AGND$  should be preceded by a thorough risk analysis of the machine/circuit in which the drive will be installed.

### POTENTIOMETER CONNECTION

**Potentiometer connection**



**!**  $AGND$  is internally in common with power ground, this is potentially dangerous. Take all necessary measures to avoid possible contacts in the final installation.

## Mating connectors

Connector	Description
CN1	Molex 39-01-2025
CN1L	Molex 39-01-2025
CN2	Molex 39-01-2045
CN3	Hirose DF11-26DS-2C
CN4	Hirose DF11-10DS-2C
CN5A / CN5B	RJ45, 8 positions

## Section of the cables

Function	Cable	
	Minimum	Maximum
Power supply and PE	0.5 mm <sup>2</sup> (AWG20)	1.3 mm <sup>2</sup> (AWG16)
Motor outputs	0.5 mm <sup>2</sup> (AWG20)	1.3 mm <sup>2</sup> (AWG16)
Encoder input	0.08 mm <sup>2</sup> (AWG28)	0.2 mm <sup>2</sup> (AWG24)
Inputs and Outputs	0.08 mm <sup>2</sup> (AWG28)	0.2 mm <sup>2</sup> (AWG24)
Communication interfaces	0.25 mm <sup>2</sup> (AWG23) CANbus CiA Canopen	0.25 mm <sup>2</sup> (AWG23) CANbus CiA Canopen

## Verify the installation

- Check all connection: power supply and inputs/outputs.
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

## Analysis of malfunctions



*When any of the following situations occur, the drive is placed in a fault condition.*

DEFECT	CAUSE	ACTION
Intervention of the thermal protection.	Can be caused by a heavy working cycle or a high current in the motor.	Improve the drive cooling by a natural or fan air flow. Consider to use a motor with a higher torque vs current rating.
Intervention of the current protection.	Short circuit on the motor powering stage(s) of the drive.	Check motor windings and cables to remove the short circuits replacing faulty cables or motor if necessary.
Intervention of the over/under voltage protection	Supply voltage out of range.	Check the value for the supply voltage.
Open phase motor protection.	Motor windings to drive not proper connection.	Check motor cables and connections to the drive.



*When any of the following situations occur, the drive doesn't work and isn't placed in an error condition.*

DEFECT	CAUSE	ACTION
Noisy motor movement with vibrations.	Can be caused by a lack of power supply to a phase of the motor or a poor regulation of the winding currents.	Check the cables and connections of the motor and/or change the motor speed to avoid a resonance region.
The external fuse on the power supply of the drive is burned.	Can be caused by a wrong connection of the power supply.	Connect the power supply correctly and replace the fuse.
At high speed, the motor torque is not enough.	Can be due to a 'self-limitation' of motor current and torque.	Increase the motor current (always within the limits), increase the supply voltage, change motor connection from series to parallel.

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